

TABLE OF CONTENTS

1. Purpose and Need.....	1-1
1.1 Purpose	1-1
1.2 Need.....	1-1
1.3 Background Information.....	1-2
1.4 Expected Public Benefits.....	1-4
2. Project Description.....	2-1
2.1 Commodity to be Transported and for What Purpose	2-5
2.2 Timeline of Project	2-6
2.2.1 Duration and Timing of Construction	2-6
2.2.2 Duration of Operations	2-6
2.3 Cost of Proposal (Construction, Operation, and Maintenance)	2-8
2.4 Gathering System, Trunk Line, or Distribution Line.....	2-8
2.5 Surface and Subsurface Features	2-8
2.6 Length and Width of the Right-of-Way, Area Needed for Related Activities.....	2-9
2.7 Ancillary to an Existing Right-of-Way.....	2-10
2.8 Alternative Routes or Locations	2-10
2.8.1 Richardson Highway Pipeline Route Alternative.....	2-11
2.8.2 Parks Highway Spur Route Alternative.....	2-11
2.8.3 Richardson Highway Spur Route Alternative	2-11
2.8.4 Fairbanks Route Variation.....	2-11
2.8.5 Why Alternatives Were Not Selected.....	2-12
3. Right-of-Way Location	3-1
3.1 Legal Description.....	3-1
3.2 Site-Specific Engineering Surveys for Critical Areas	3-2
3.3 Maps and Drawings Showing River Crossings	3-2
3.4 Right-of-Way Acreage Calculation	3-2
4. Facility Design Factors	4-1
4.1 Technical Summary	4-1
4.2 Toxicity of Pipeline Product.....	4-1
4.3 Anticipated Operating Temperatures.....	4-2
4.4 Permanent Width or Size	4-4
4.5 Temporary Areas Needed	4-4
5. Additional Components of the Right-of-Way	5-1
5.1 Connection to an Existing Right-of-Way	5-1
5.1.1 Existing Components On or Off Public Land	5-1
5.1.2 Possible Future Components	5-1
5.2 Location of Compressor Stations.....	5-1

6.	Government Agency Involvement	6-1
6.1	Entities That Have Regulatory Authority or That Will Be Affected By the Project	6-1
6.2	Permitting Organization.....	6-2
6.2.1	Federal Agency Involvement.....	6-3
6.2.2	State and Local Agency Involvement.....	6-3
6.3	List of Authorizations and Pending Applications for Similar Projects.....	6-3
7.	Project Construction	7-1
7.1	Construction Planning Considerations.....	7-1
7.1.1	Construction Execution	7-1
7.1.2	Construction Seasons.....	7-2
7.1.3	Construction Labor Requirements	7-2
7.2	Construction Support Facilities	7-4
7.2.1	Project Offices	7-4
7.2.2	Logistics Support Sites	7-8
7.2.3	Personnel Housing and Support	7-9
7.2.4	Port Facilities.....	7-10
7.2.5	Rail Facilities.....	7-14
7.2.6	Roads.....	7-14
7.2.7	Construction Workpads	7-14
7.2.8	Pipe Laydown Yards and Storage Facilities	7-15
7.2.9	Airports and Airstrips	7-15
7.2.10	Fuel Storage Sites	7-16
7.3	Pipeline Facilities Construction	7-16
7.3.1	Gas Conditioning Facility.....	7-17
7.3.2	Compressor Stations.....	7-20
7.3.3	Straddle and Off-Take Facility	7-22
7.3.4	Fairbanks Lateral Terminus.....	7-24
7.3.5	Cook Inlet NGL Extraction Facility and Pipeline Terminus	7-25
7.4	Pre-construction Activities	7-27
7.4.1	Transportation of Equipment and Materials	7-27
7.4.2	Right-of-Way.....	7-27
7.4.3	Temporary Erosion Control.....	7-29
7.4.4	Material Sites.....	7-29
7.4.5	Land Temporarily Needed for Construction Activities	7-31
7.4.6	Water Source Development.....	7-31
7.5	Pipeline Preparation.....	7-33
7.5.1	Double-Jointing	7-33
7.5.1	Stringing	7-33
7.5.2	Bending and Set-Up	7-33
7.6	Pipe Installation	7-33
7.6.1	Signs and Markers	7-33
7.6.2	Ditch Excavation	7-34
7.6.3	Rock and Frozen Soils Blasting.....	7-34
7.6.4	Line-Up and Welding.....	7-35
7.6.5	Lowering-In.....	7-35
7.6.6	As-Built Survey	7-35
7.6.7	Buoyancy Control.....	7-35
7.6.8	Ditch Breakers, Padding, and Backfill	7-36

7.6.9	Tie-Ins.....	7-36
7.7	Special Construction Areas.....	7-37
7.7.1	Road and Railroad Crossings.....	7-37
7.7.2	Foreign Pipeline and Utility Crossings.....	7-37
7.7.3	Unstable Soils.....	7-37
7.7.4	Avalanche Hazards.....	7-37
7.7.5	Pipe Installation Methods for Water Bodies.....	7-38
7.7.6	Wetland Crossings.....	7-41
7.7.7	Mainline Block Valves.....	7-42
7.7.8	Aerial Pipeline Mode.....	7-42
7.8	Special Design Areas.....	7-42
7.8.1	Denali National Park and Preserve.....	7-42
7.8.2	Atigun Pass.....	7-43
7.9	Contingency Planning.....	7-43
7.10	Safety Requirements.....	7-43
7.11	Waste Management.....	7-44
7.11.1	Waste Handling and Disposal.....	7-44
7.11.2	Industrial Wastes and Toxic Substances.....	7-45
8.	Resource Values and Environmental Concerns	8-1
8.1	Location with Respect to Existing Corridors.....	8-1
8.2	Anticipated Conflicts with Resources or Public Health and Safety.....	8-1
8.2.1	Air.....	8-1
8.2.2	Noise.....	8-4
8.2.3	Geologic Hazards.....	8-5
8.2.4	Mineral and Energy Resources.....	8-6
8.2.5	Paleontological Resources.....	8-6
8.2.6	Soils.....	8-8
8.2.7	Water Resources.....	8-10
8.2.8	Wetlands and Vegetation.....	8-12
8.2.9	Fisheries Resources.....	8-15
8.2.10	Wildlife Resources.....	8-17
8.2.11	Sensitive and Threatened and Endangered Species.....	8-18
8.2.12	Cultural Resources.....	8-20
8.2.13	Visual Resources.....	8-23
8.2.14	Social and Economic.....	8-25
8.2.15	Subsistence.....	8-27
8.2.16	BLM Projects.....	8-29
8.2.17	Recreation Activities.....	8-29
8.2.18	Wilderness.....	8-30
9.	Stabilization and Rehabilitation	9-1
9.1	Soil Replacement and Stabilization.....	9-1
9.1.1	Ditch Backfilling.....	9-1
9.1.2	Cleanup.....	9-2
9.1.3	Ditch Stabilization.....	9-2
9.1.4	Erosion Control.....	9-2
9.2	Seeding Specifications.....	9-3
9.3	Fertilizer.....	9-3

9.4	Control of Non-Native Invasive Plants.....	9-4
9.5	Limiting Access to the Right-of-Way.....	9-4
9.6	Potential Reclamation of Constructed Roads	9-4
10.	Operation and Maintenance.....	10-1
10.1	New or Expanded Access for Operation and Maintenance	10-2
10.2	Inspection and Testing of Pipeline	10-3
10.2.1	Cleaning, Hydrostatic Testing, and Drying	10-3
10.2.2	Corrosion Control.....	10-3
10.2.3	Leak Detection and Emergency Response	10-4
10.3	Removal or Addition of Pipes and Pumps for Pipeline Maintenance	10-5
10.4	Right-of-Way Maintenance Schedules	10-5
10.5	Safety.....	10-5
10.5.1	Damage Prevention	10-5
10.5.2	Public Awareness	10-6
10.6	Industrial Wastes and Toxic Substances Near Right-of-Way	10-6
10.7	Inspection and Maintenance Schedule	10-6
10.7.1	Aircraft	10-6
10.7.2	Ground Inspection	10-6
10.8	Personnel and Work Schedules	10-7
10.9	Fire Control	10-7
10.10	Contingency Planning	10-7
11.	Termination and Restoration.....	11-1
11.1	Removal of Structures	11-1
11.2	Status of Pipe at Termination	11-1
11.3	Obliteration of Roads	11-1
11.4	Stabilization and Re-Vegetation of Disturbed Areas.....	11-2
12.	References	12-1

LIST OF FIGURES

Figure 1-1. Cook Inlet Historic and Projected Natural Gas Production	1-3
Figure 2-1. ASAP Pipeline Route	2-2
Figure 2-2. Fairbanks Lateral Route.....	2-3
Figure 2-3. Alaska Stand Alone Gas Pipeline Timeline.....	2-6
Figure 4-1. Ground and Surface Temperature Profiles Over the Proposed ASAP Route.....	4-3
Figure 7-1. Construction Season Timeline.....	7-2
Figure 7-2. Craft Labor by Section.....	7-3
Figure 7-3. Craft Labor by Season	7-3
Figure 7-4. ASAP Construction Spreads Overview	7-5
Figure 7-5. Gas Conditioning Facility Location.....	7-18
Figure 7-6. Fairbanks Gas Straddle and Off-Take Facility Location	7-23
Figure 7-7. Cook Inlet NGL Extraction Facility Location	7-26
Figure 7-8. Preliminary Water Body Crossing Mode Selection.....	7-39
Figure 8-1. Communities Along the Pipeline Route	8-26

LIST OF TABLES

Table 2-1. Assumed Composition of Gas to be Transported	2-5
Table 2-2. Construction Spread by Season and Location.....	2-7
Table 2-3. Cost of Proposal	2-8
Table 2-4. Depth of Cover Requirements for Class 1 to 4 Pipeline Locations	2-9
Table 2-5. Locations and Land Requirements for the Proposed Project.....	2-10
Table 3-1. Land Ownership of Parcels Crossed by Mainline Right-of-Way	3-1
Table 3-2. Land Ownership of Parcels Crossed by Fairbanks Lateral Right-of-Way.....	3-2
Table 4-1. Pipeline Pressure Standards	4-1
Table 5-1. Range of Pipeline Compressor Station Locations.....	5-1
Table 6-1. Federal, State, and Local Agencies with Regulatory Authority for ASAP.....	6-2
Table 6-2. Currently Filed Regulatory Approvals.....	6-3
Table 6-3. Federal Permitting Matrix.....	6-4
Table 6-4. State Permitting Matrix.....	6-11
Table 6-5. Local Permitting Matrix.....	6-20
Table 7-1. Temporary Land Use Overview.....	7-7
Table 7-2. Health, Safety, and Emergency Response Facilities Near Right-of-Way.....	7-11
Table 7-3. Project Airports and Airstrips	7-15
Table 7-4. Construction Timeline for Major Facilities.....	7-16
Table 7-5. Collocation of Above Ground Facilities	7-17
Table 7-6. Gas Conditioning Facility Equipment.....	7-20
Table 7-7. Typical Compressor Station Equipment	7-21
Table 7-8. Straddle and Off-Take Facility Equipment.....	7-24
Table 7-9. Cook Inlet NGL Extraction Facility Equipment.....	7-25
Table 7-10. Approximate Locations of Cut-and-Fill Grading.....	7-28
Table 7-11. Cubic Yards of Material Required for Project Construction.....	7-29
Table 7-12. Material Availability and Need by Construction Spread	7-30
Table 7-13. ASAP Water Use Requirements by Construction Spread and Section.....	7-32
Table 7-14. ASAP Crossings of the Trans Alaska Pipeline System.....	7-38

Table 7-15. Estimated Solid Waste Generation for ASAP Construction Camps by Season (Tons)
..... 7-45

Table 8-1. Alaska Stand Alone Gas Pipeline Wetlands Relative Abundances 8-13

Table 8-2. Bureau of Land Management Sensitive and Watch List Animals and Plants..... 8-20

Table 8-3. Subsistence or Personal Use Communities by Region..... 8-28

LIST OF ATTACHMENTS

Attachment 1 Standard Details and Typical Drawings	A1-1
Attachment 2 Land Ownership.....	A2-1
Attachment 3 Maps	A3-1
Attachment 4 Mainline Stream Crossings.....	A4-1
Attachment 5 Access Roads	A5-1
Attachment 6 Existing Material Sites.....	A6-1
Attachment 7 Sensitive Areas and Habitats	A7-1