

TABLE OF CONTENTS

NOTICE **iii**

REVISION HISTORY..... **iv**

ACRONYMS AND ABBREVIATIONS **v**

1. PURPOSE AND NEED **1**

 1.1 Purpose 1

 1.2 Need..... 2

 1.3 Background Information..... 3

 1.4 Expected Public Benefits 3

2. PROJECT DESCRIPTION **5**

 2.1 Summary of Project Components 5

 2.1.1 Mainline Pipeline 5

 2.1.2 Fairbanks Lateral Pipeline..... 8

 2.1.3 Gas Conditioning Facility 8

 2.1.4 Other Permanent Facilities 9

 2.1.5 Material and Water Sources 10

 2.1.6 Construction Support Facilities..... 10

 2.1.7 Pipe Storage and Pipe Storage Yards..... 11

 2.1.8 Staging Locations..... 12

 2.1.9 Worker Camps 12

 2.1.10 Support Sites 12

 2.2 Utility-grade Natural Gas..... 13

 2.3 Timeline of Project 13

 2.4 Duration and Timing of Construction..... 14

 2.4.1 Duration of Operations..... 14

 2.5 Gathering System, Trunk Line, or Distribution Line..... 15

 2.6 Surface and Subsurface Features 15

 2.7 Length and Width of the Right-of-Way, Area Needed for Related Activities 16

 2.8 Adjacent to an Existing Right-of-Way 17

 2.9 Alternative Routes and Locations..... 18

 2.10 Potential for Gas Offtake and Use 18

3. RIGHT-OF-WAY LOCATION **19**

 3.1 Legal Description..... 19

 3.2 Site-specific Engineering Surveys for Critical Areas 20

 3.3 Maps and Drawings Showing River Crossings 20

 3.4 Right-of-Way Acreage Calculation 20

4. FACILITY DESIGN FACTORS..... **21**

 4.1 Technical Summary 21

 4.2 Toxicity of Pipeline Product 21

4.3 Anticipated Operating Temperatures..... 22

4.4 Permanent Width or Size 23

4.5 Temporary Areas Needed 23

5. ADDITIONAL COMPONENTS OF THE RIGHT-OF-WAY..... 24

5.1 Connection to an Existing Right-Of-Way 24

5.1.1 Future Gas Inputs or Offtakes 24

6. GOVERNMENT AGENCY INVOLVEMENT 25

6.1 Entities that have Regulatory Authority or that will be Affected by the Project 25

6.2 Permitting Organization..... 26

6.2.1 Federal Agency Involvement 27

6.2.2 State and Local Agency Involvement 27

7. PROJECT CONSTRUCTION 28

7.1 Construction Planning Considerations..... 28

7.1.1 Construction Execution..... 28

7.1.2 Construction Seasons 33

7.1.3 Construction Labor Requirements 33

7.2 Construction Support Facilities 35

7.2.1 Project Offices..... 35

7.2.2 Support Sites 37

7.2.3 Port Facilities 39

7.2.4 Rail Facilities 43

7.2.5 Roads..... 44

7.2.6 Construction Workpads..... 45

7.2.7 Pipe Storage Yards and Storage Facilities 45

7.2.8 Airports and Airstrips..... 45

7.2.9 Fuel Storage Sites..... 46

7.3 Gas Conditioning Facility Construction 46

7.3.1 Fairbanks Lateral Terminus 48

7.4 Pre-construction Activities 48

7.4.1 Transportation of Equipment and Materials 48

7.4.2 Right-of-Way 49

7.4.3 Temporary Erosion Control 50

7.4.4 Material Sites 51

7.4.5 Land Temporarily Needed for Construction Activities..... 52

7.4.6 Water Source Development 53

7.5 Pipeline Preparation..... 53

7.5.1 Double-jointing 53

7.5.2 Stringing..... 55

7.5.3 Bending and Set Up 55

7.6 Pipe Installation 55

7.6.1 Signs and Markers..... 55

7.6.2 Ditch Excavation..... 55

7.6.3 Rock and Frozen Soils Blasting..... 56

7.6.4 Line-up and Welding 56

7.6.5 Lowering-in and Tie-Ins 57

7.6.6 As-built Survey 57

7.6.7 Buoyancy Control 57

7.6.8 Ditch Breakers, Padding, and Backfill..... 57

7.6.9	Tie-ins	58
7.7	Special Construction Areas.....	58
7.7.1	Road and Railroad Crossings	58
7.7.2	Foreign Pipeline and Utility Crossings	58
7.7.1	Unstable Soils	59
7.7.2	Avalanche Hazards	59
7.7.3	Pipe Installation Methods for Waterbodies.....	59
7.7.4	Wetland Crossings	61
7.7.5	Mainline Block Valves.....	62
7.7.6	Aboveground Pipeline Mode	62
7.8	Special Design Areas	63
7.8.1	Denali National Park and Preserve	63
7.8.2	Atigun Pass	63
7.9	Contingency Planning.....	64
7.10	Safety Requirements.....	64
7.11	Waste Management	64
7.11.1	Waste Handling and Disposal.....	64
7.11.2	Industrial Wastes and Hazardous Substances	66
8.	RESOURCE VALUES AND ENVIRONMENTAL CONCERNS.....	69
8.1	Location with respect to Existing Corridors	69
8.2	Anticipated Conflicts with Resources or Public Health and Safety.....	69
8.2.1	Air	69
8.2.2	Noise	72
8.2.3	Geologic Hazards.....	73
8.2.4	Mineral and Energy Resources	74
8.2.5	Paleontological Resources	74
8.2.6	Soils.....	75
8.2.7	Water Resources	77
8.2.8	Wetlands and Vegetation	79
8.2.9	Fisheries Resources.....	83
8.2.10	Wildlife Resources	84
8.2.11	Sensitive, Threatened, and Endangered Species	86
8.2.12	Cultural Resources	88
8.2.13	Visual Resources.....	91
8.2.14	Social and Economic.....	93
8.2.15	Subsistence.....	95
8.2.16	Bureau of Land Management Projects.....	97
8.2.17	Recreation Activities.....	97
8.2.18	Wilderness.....	98
9.	STABILIZATION AND REHABILITATION	100
9.1	Soil Replacement and Stabilization	100
9.1.1	Ditch Backfilling.....	100
9.1.2	Cleanup	101
9.1.3	Ditch Stabilization.....	101
9.1.4	Erosion Control.....	101
9.2	Seeding Specifications.....	102
9.3	Fertilizer.....	102
9.4	Control of Non-Native Invasive Plants.....	103

9.5 Limiting Access to the Right-of-Way..... 103

9.6 Potential Reclamation of Constructed Roads 103

10. OPERATIONS AND MAINTENANCE..... 104

10.1 Operations and Maintenance Plan 104

10.2 New or Expanded Access for Operations and Maintenance..... 105

10.3 Inspection and Testing of Pipeline..... 105

 10.3.1 Cleaning, Hydrostatic Testing, and Drying..... 105

 10.3.2 Corrosion Control 106

 10.3.3 Leak Detection and Emergency Response 106

10.4 Removal or Addition of Pipes and Pumps for Pipeline Maintenance..... 107

10.5 Right-of-Way Maintenance Schedules 107

10.6 Safety 107

 10.6.1 Damage Prevention 108

 10.6.2 Public Awareness 108

10.7 Inspection and Maintenance Schedule..... 108

 10.7.1 Aircraft..... 108

 10.7.2 Ground Inspection..... 108

10.8 Personnel and Work Schedules..... 109

10.9 Fire Control..... 109

10.10 Contingency Planning..... 109

11. TERMINATION AND RESTORATION..... 110

11.1 General Dismantle, Remove, and Restore Standards 110

11.2 Specific Facility Procedures 111

12. REFERENCES..... 113

ATTACHMENTS..... 116

LIST OF TABLES

Table 1.	Assumed Composition of Gas to be Transported	13
Table 2.	Depth of Cover Requirements for Class 1 to 4 Pipeline Locations	16
Table 3.	Construction and Operations Footprint Acreages	17
Table 4.	Land Ownership of Parcels Crossed by Mainline Centerline	19
Table 5.	Land Ownership of Parcels Crossed by Fairbanks Lateral Centerline	20
Table 6.	Pipeline Pressure Standards	21
Table 7.	Federal, State, and Local Agencies with Regulatory Authority for Alaska Stand Alone Pipeline	26
Table 8.	Currently Filed Regulatory Approvals.....	27
Table 9.	Alaska Stand Alone Pipeline Construction Spreads Overview.....	30
Table 10.	Temporary Land Use Overview.....	31
Table 11.	Health, Safety, and Emergency Response Facilities Near Right-of-Way.....	40
Table 12.	Proposed Rail Sidings.....	44
Table 13.	Project Airports and Airstrips	45
Table 14.	Approximate Locations of Cut-and-Fill Grading.....	50
Table 15.	Material Required for Alaska Stand Alone Pipeline Project Construction.....	51
Table 16.	Material Availability and Need by Pipeline Construction Spread.....	52
Table 17.	Alaska Stand Alone Pipeline Water Use Requirements by Construction Spread and Section	54
Table 18.	Alaska Stand Alone Pipeline Crossings of the Trans-Alaska Pipeline System	59
Table 19.	Estimated Solid Waste Generation for Alaska Stand Alone Pipeline Construction Camps by Season	65
Table 20.	Wetlands Impacts for the Alaska Stand Alone Pipeline Survey Corridor	80
Table 21.	Bureau of Land Management Sensitive and Watch List Animals and Plants.....	88
Table 22.	Subsistence or Personal-use Communities by Region.....	96

LIST OF FIGURES

Figure 1.	Alaska Stand Alone Pipeline Route.....	6
Figure 2.	Fairbanks Lateral Route.....	7
Figure 3.	Alaska Stand Alone Pipeline Timeline.....	14
Figure 4.	Ground and Surface Temperature Profiles over the Proposed Alaska Stand Alone Pipeline Route.....	22
Figure 5.	Construction Season Timeline.....	33
Figure 6.	Pipeline Construction Labor by Section.....	34
Figure 7.	Pipeline Craft Labor by Season.....	34
Figure 8.	Camps and Pipeline Storage Yards.....	36
Figure 9.	Gas Conditioning Facility Location.....	47
Figure 10.	Communities Along the Pipeline Route.....	94

LIST OF ATTACHMENTS

Attachment 1 Standard Details and Typical Drawings	A1-1
Attachment 2 Land Ownership.....	A2-1
Attachment 3 Maps	A3-1
Attachment 4 Mainline Stream Crossings.....	A4-1
Attachment 5 Ancillary Features.....	A5-1
Attachment 6 Sensitive Areas and Habitats	A6-1
Attachment 7 Federal, State and Local Permitting.....	A7-1